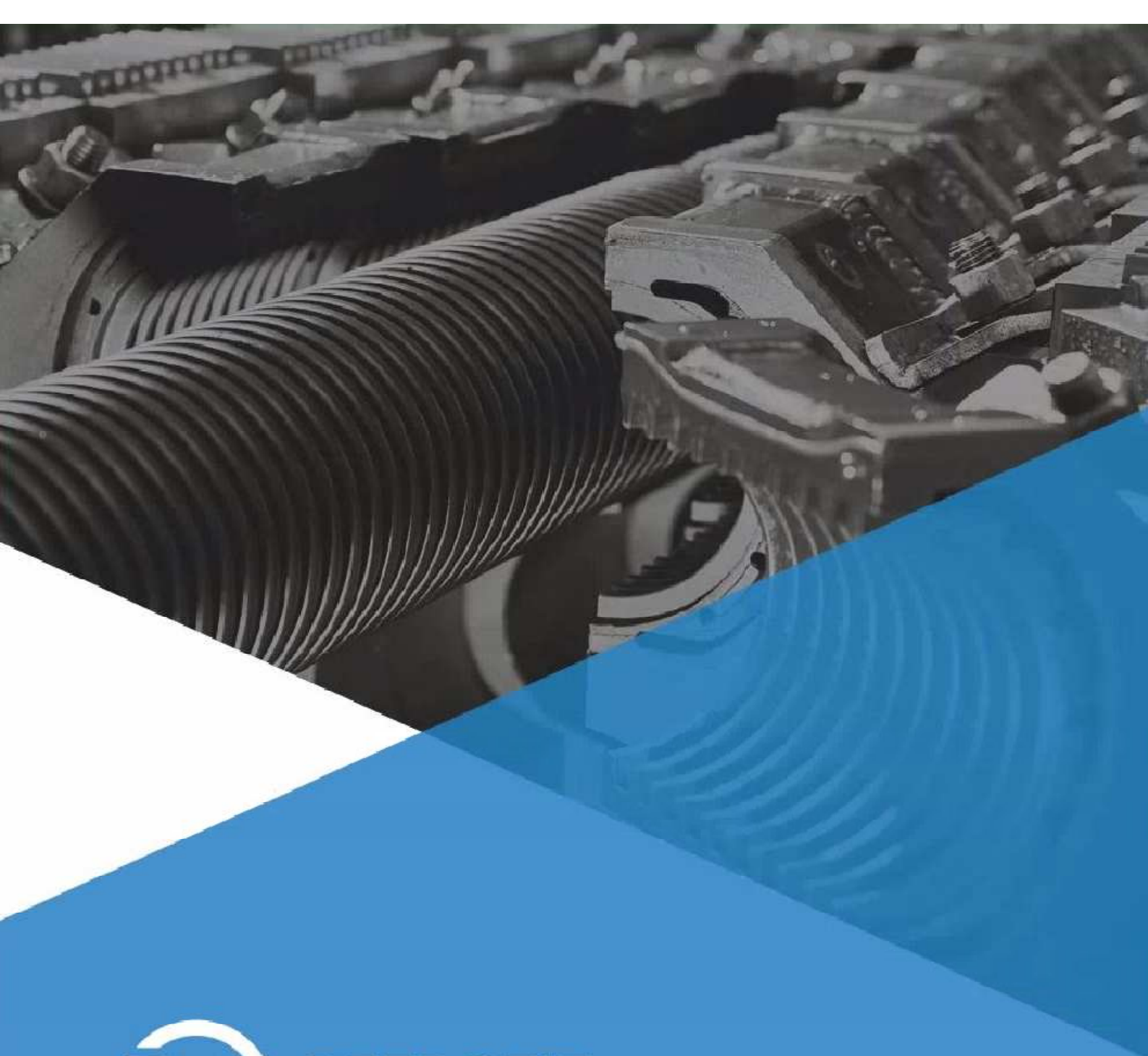




RETROFIT
PLASTICS

**YOUR SPECIALIST
IN
EXTRUSION TECHNOLOGY**

USED MACHINES



COMPLETE LINES

Extrusion Line

Manufacturer	Hussmann GmbH
Year	2002
Description	• Incl. extruders, die head, dosing units, calibration and cooling tanks, measurement system, haul-off and dryer • Vacuum hose calibration suitable for TPU, PA and PE
Retrofit no.	GBM 24-002



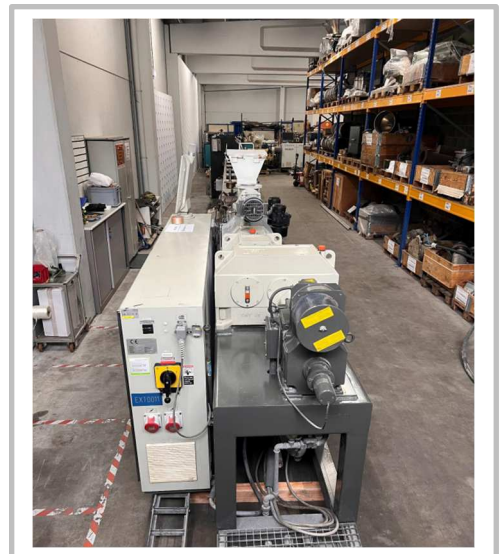
Extrusion Line

Manufacturer	Erko Trützschler GmbH
Year	2007
Description	• Incl. extruders, die head, dosing units, calibration and cooling tanks, measurement system, haul-off and dryer • Suitable for processing high-temperature polymers such as PFA, ETFE, ECTFE, FEP etc.
Retrofit no.	GBM 24-002-01



Extrusion Line

Manufacturer	Battenfeld Cincinnati
Type	EXTRUDER CMT 45
Year	1999
Description	• Battenfeld Cincinnati double extrusion line upto 63 mm • Complete with double tooling & calibration sleeves for diameters 16, 20, 25 mm
Retrofit no.	GBM25-004



USED MACHINES



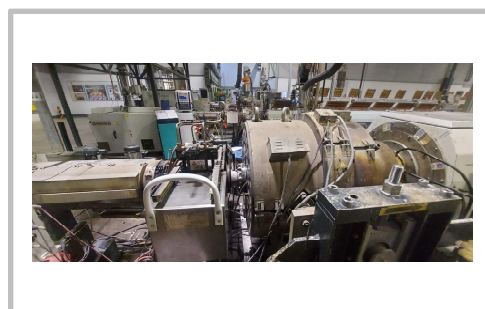
Extrusion Line

Manufacturer	Extruder: Weber / Corrugator: Maintools
Type	Extruder: DS9 / Corrugator: MT220/44
Year	2011
Description	- Incl. extruder, corrugator, cutting saw, sliding saw, table, moulds and die head / set - Suitable for single wall pipes up to 220mm
Retrofit no.	GBM 22-071



Extrusion Line

Manufacturer	Cinicnnati
Type	Proton 120
Year	2002
Description	For PE pipes with all tools 225 up to 630mm
Retrofit no.	GBM 23-048



Extrusion Line

Manufacturer	Extruder: CINCINNATI
Type	ARGOS 132R-APC
Year	2001
Description	Ø 710-1000mm range PVC pipe production line.
Retrofit no.	GBM24-026



Extrusion Line

Manufacturer	Unicor
Type	UC 500/40 iV
Year	2005
Description	- Double wall Corrugated pipes – 150mm to 350mm - Total usage of line – 9,743 Hours
Retrofit no.	GBM24-027



USED MACHINES



CORRUGATORS

Corrugator

Manufacturer	Fränkische
Type	F3UK
Year	1989
Description	• Suitable for pipes up to 58 mm OD
Retrofit no.	GBM 23-042



Corrugator

Manufacturer	Fränkische
Type	FDC 315/36 V
Year	2007
Description	• Suitable for pipes up to 315 mm OD • Demonstration machine – never used
Retrofit no.	GBM 22-073



Corrugator

Manufacturer	Bellaform
Type	VHC-25
Year	2017
Description	• Technical products + speed control • Suitable for pipes from 4,5 up to 25 mm OD
Retrofit no.	GBM25-003



Corrugator

Manufacturer	Maintools
Type	MTC 60/90
Year	2006
Description	• The machine will be ready for collection at the end of July / beginning of August.
Retrofit no.	GBM25-005



USED MACHINES



EXTRUDERS

Single screw extruder

Manufacturer	Komax
Type	Proton 75
Year	2011
Retrofit no.	GBM 23-044



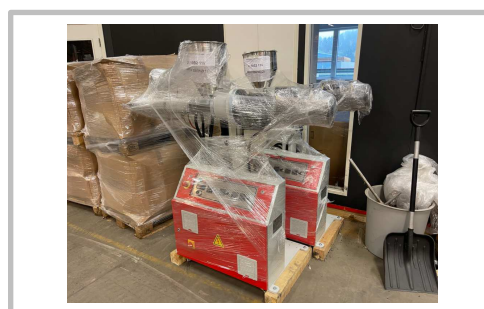
Twin screw extruder

Manufacturer	Weber
Type	DS 8.8
Year	1990
Retrofit no.	GBM 24-004



Single Screw-Co extruders

Manufacturer	Mikrosan
Type	MTV 25/25D
Year	2022
Retrofit no.	GBM 24-005



Single screw extruder

Manufacturer	Pagani
Type	MP 60/33D
Year	1998
Retrofit no.	GBM24-016-03



USED MACHINES



Main Extruder / Co Extruder

Manufacturer	Dalian Sunlight
Type	SJ-150×33 / SJ-120×33
Year	2013
Description	We have some spare parts: - SJ150 – screw and barrel - SJ120 screw - Many aluminium heater bands.
Retrofit no.	GBM24-011



Extruderkombination Single Screw Extruder

Manufacturer	Battenfeld-Cincinnati
Type	• solEx 45-40 • solEx 75-40
Year	2023
Description	• Technikums-Maschine • solEx 45-40: 59h • solEx 75-40: 30h
Retrofit no.	GBM24-021



Single screw extruder

Manufacturer	Cincinnati
Type	Talos 45-30G
Year	2009
Description	• The machine will be ready for collection at the end of July / beginning of August.
Retrofit no.	GBM25-005



USED MACHINES



DOWNSTREAM EQUIPMENT

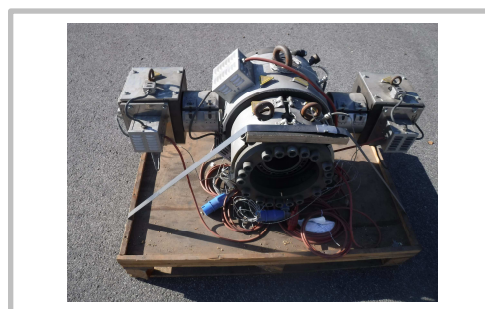
Granulator

Manufacturer	Rapid
Type	2036-KUB
Year	2005
Retrofit no.	GBM 24-003



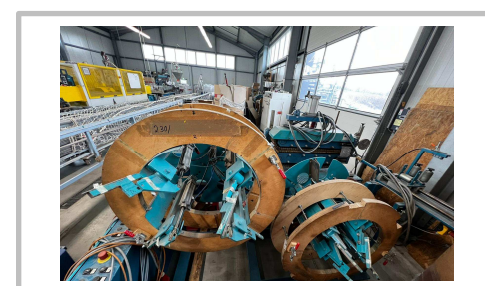
Die head

Manufacturer	Fränkische
Type	FDC 315/36 V
Year	2007
Description	• Suitable for corrugated double wall pipes
Retrofit no.	GBM 22-074



Saw / Haul-off / Winder Combination

Manufacturer	Blake
Type	ME 30
Year	1965
Retrofit no.	GBM 23-013



USED MACHINES



Haul-off / Caterpillar 150 x 1000

Manufacturer	Maerdian
Type	150x1000
Year	2011
Description	• 150 x 1000 • Only 50 working hours
Retrofit no.	GBM 21-022



Haul-off

Manufacturer	Elmepla
Type	TT.4.25.4
Year	2000
Description	• 4 Caterpillars • For pipes up to 315mm
Retrofit no.	GBM 23-046



Cutter

Manufacturer	Ulmer
Type	WSM60 ESB
Year	2015
Description	• For corrugated pipes from 7-60mm
Retrofit no.	GBM 23-045



Planetary saw

Manufacturer	SICA
Type	SMART TRIM 500
Year	2008
Description	• For corrugated pipes up to 500mm • Never used
Retrofit no.	GBM 23-047



USED MACHINES



Double wheel coiler

Manufacturer	Proinntech
Type	PNA-2/240
Year	2013
Description	Suitable for pipes from 12-43mm OD
Retrofit no.	GBM 22-062



Planetary saw for pipes 63-400mm

Manufacturer	IPM
Type	TP-400
Year	1999
Retrofit no.	GBM 24-009



4-caterpillar haul-off for pipes from D=63mm to D=315mm

Manufacturer	Rollepaal
Type	T4-63/315
Year	2000
Retrofit no.	GBM 24-009-01



USED MACHINES



Haul off

Manufacturer	IPM
Type	TR 400/6
Year	2005
Retrofit no.	GBM24-014-01



Injection moulding machine

Manufacturer	BOY
Type	35E
Year	2016
Retrofit no.	GBM24-015



Injection moulding machine

Manufacturer	Demag
Type	Extra 80-430
Year	2006
Retrofit no.	GBM24-015-01



Calibration Table

Manufacturer	Greiner
Type	Red-Line
Year	2016
Retrofit no.	GBM24-016-04



USED MACHINES



Melpump Stand

Manufacturer	Athex
Year	2020
Retrofit no.	GBM24-016-05



Hall-off

Manufacturer	IPM
Type	TR 400/6
Year	2000
Retrofit no.	GBM24-016-06



Inline-Saw

Manufacturer	IPM
Type	TP400
Year	2000
Retrofit no.	GBM24-016-07



Hall-off

Manufacturer	Graewe
Type	BA500-6
Year	2008
Retrofit no.	GBM24-016-08



USED MACHINES



Inline-Saw

Manufacturer	Graewe
Type	PS500
Year	2008
Retrofit no.	GBM24-016-09



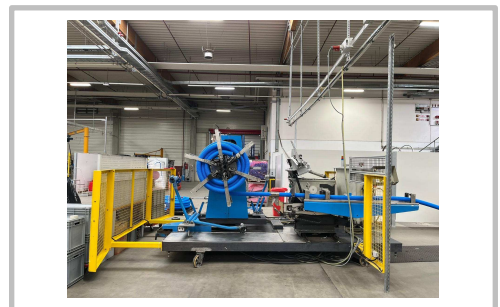
Laser welding machine

Manufacturer	Trumpf
Type	TruFiber 1000
Year	2015
Description	• Not often used
Retrofit no.	GBM24-017



Fully automatic double wheel coiler

Manufacturer	MECASOFT
Type	ED 90 AR
Year	2017
Retrofit no.	GBM24-018



Automatic Coiler

Manufacturer	SICA Italy
Type	FLASH 700 HS
Year	2009
Description	• Automatic coiler for packing smooth and corrugated PVC, PE and PP pipes in coils. Coils are wrapped across their diameter with bands of stretch film.
Retrofit no.	GBM24-019



USED MACHINES



Planetary saw

Manufacturer	IPM
Type	TPC 500
Year	2002
Retrofit no.	GBM24-020



Planetary saw

Manufacturer	IPM
Type	TPCK 800
Year	2009
Retrofit no.	GBM24-020-01





RETROFIT
PLASTICS

Retrofit Plastics GmbH
Mellrichstädter Str. 29
97640 Oberstreu
GERMANY



+ 49 9776 / 706 578 0



info@retrofit-plastics.de



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WWW.RETROFIT-PLASTICS.DE